Product information
Adhesive Body Spray

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Description
Styrene-butadiene rubber (SBR)-based spray adhesive. Can be used as a contact or bonding adhesive and provides very high initial tack. Used in the automotive industry, recreational vehicle construction, upholstery work, and product assembly.



Properties
- economical to use
- spray jet can be modified
- high instant bonding strength

Technical data

Form	Aerosol
Thermal stability	-20 to 80 °C
Color / appearance	beige
Spreading rate (cover)	~ 200g/m²
Thermal stability, short-term (up to 1 hour)	until +100 °C
Odor	characteristic
Base	styrene-butadiene rubber (SBR)
Solubility in water	insoluble
Flash-off period	10 min
Shelf life in original sealed container	24 months
Recommended storage temperature	< 50 °C

Areas of application
Suitable for bonding various fabrics, cellular rubber, leather and synthetic leather, felt, and cardboard to one another or to rubber, as well as to bare, primed, painted, or anodized metal. Also suitable for bonding PE films (splash-water protection membranes) to vehicle doors.

Application
To guarantee the optimum adhesion, the surface to be bonded should be free of dirt, oil and grease. For this purpose, we recommend cleaning all bonding surfaces with our Cleaner and Thinner (item no. 6130). The desired spray pattern can be altered by rotating the spray head, depending on the size of the surface to be bonded. Spray 8–10 inches from the surface to be bonded. Before bonding the materials together, let the adhesive sit for approx. 10 minutes to allow the solvents to flash off.
Note: Adhesive film residue can be removed with paint thinners or acetone. After use, hold the can with the spray head facing downward and spray until only propellant is discharged.

Available pack sizes

400 ml Can aerosol	6192 DE-EN-ES

Our information is based on thorough research and may be considered reliable, although not legally binding.

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