

## Active Primer

### Description

Active Primer is an "all-in-one product" with additional functions for glazing using polyurethanes (PUR). The product is a bonding agent for glass, ceramic screen printing and paints for use with all PUR adhesive and sealing compounds. At the same time, Active Primer is a PUR activator for residual PUR beading, PUR base coats and RIM coatings.



### Properties

- accelerated adhesion build-up
- bonding agent for residual PUR beading
- satisfies OEM requirements
- extremely high UV resistance
- bonding agent for glass and ceramic screen printing
- bonding agent RIM coatings
- bonding agent for PUR base coats
- bonding agent for paints
- good corrosion protection

### Technical data

Base	Reactive polyurethane adducts
Form	liquid
Color / appearance	black
Odor	characteristisch
Density at 20 °C	0,93 g/cm <sup>3</sup>
Flash point	-4 °C
Processing temperature	10 - 50 °C
Flash-off period	min. 10 minutes at 23 °C/50 % RH
Boiling point	76 °C
Shelf life in original sealed container	12 months
Recommended storage temperature	0 - 35 °C

Foam is required to remove all contaminants. Shake primer well (at least 45 seconds after the steel balls have worked free in the case of aluminum bottles) before use.

#### Note

This product is moisture-sensitive. Remaining contents of the sticks and 30 ml containers are to be disposed of after being used once. 100 ml containers which have been opened must be closed again immediately after extracting contents and used within 3 days.

### Available pack sizes

10 ml Stick aluminum	6180
	D-F-I
30 ml Bottle aluminum	6181
	D-F
30 ml Bottle aluminum	7549
	RUS
100 ml Bottle aluminum	6182
	D-F-I

**Our information is based on thorough research and may be considered reliable, although not legally binding.**

### Areas of application

Used as a bonding agent and for UV protection of direct-glazing sealants. Also as a bonding agent for PUR base coats (e.g. Volkswagen), bonding agent for residual PUR beading and RIM coatings (e.g. Opel).

### Application

Before application of the primer, it should be noted that the bonding surface is to be cleaned so that it is clean and free of grease. We recommend cleaning with Liquiclean 1599 or Cleaner and Thinner in the bonding area of the bodywork flange as well as the windshield and for the ceramic screen printing. Additional cleaning with Liqui Moly Window Cleaner