

Liquifast 1502 (Bag-set)

Description

Liquifast 1502 is a single component, cold application, moisture curing bonding agent used as a direct glazing sealant for repairing vehicles windows. The set includes the "Liquiclean" cleaner and the "Active Primer" glass and paint primer. Liquifast 1502 was tested in a crash by the TÜV. The bonding agent is characterized by its extremely fast hardening properties and excellent rigidity. Vehicles whose windows were bonded using Liquifast 1502 are ready to be driven after just 1.0 hour (with driver airbag only) or 1.0 hour (with driver and front passenger airbag) of drying time according to general test conditions. Liquifast 1502's increased torsional rigidity increases driving safety and comfort. This type of bonding agent is especially prescribed if the vehicle windows contain heating elements or vehicle antennas.

Properties

- proven OEM quality
- cold working
- non-conductive
- cured by moisture in the air
- high-modulus
- high viscosity
- TÜV tested
- fast bonding properties

Areas of application

Bonding front and rear windscreens and side windows to vehicle bodies (passenger vehicles, heavy goods vehicles, the drivers' cabs of tractors and forklift trucks and special vehicles). Bonding in side windows made from single glass and insulation glass in bus and wagon building. And the following makes of cars: Audi, BMW, Daimler Chrysler, Ford, Jaguar, Opel, Porsche, Renault, Saab, Seat, Skoda, Volvo, Volkswagen.

Application

1. Cleaning agent

The surfaces to be bonded have to be dry and free of oil, dust, grease and other dirt residues. The glass surface or the ceramic coating has to be cleaned with Liquiclean or cleaning and diluting agent, Item No. 6130, and then with the glass-cleaning foam Item No. 1512. Also the car body flange or the newly painted car body parts are to be cleaned that way. We recommend cleaning the cut back residual adhesive bead with Liquiclean or cleaning and diluting agent as well. Before the sealant is applied, or before the glass surface is bonded, the cleaned holding surface has to have dried completely.



2. Priming / activation of pre-coated glass panes

Active Primer is necessary for the priming of the holding surface, when glass panes are to be bonded. The Active Primer is included in the delivery of the glass pane repair set as 10 ml stick. Prior to use, shake Active Primer well for at least 45 sec. Within the bond area, Active Primer can universally be applied on the cleaned glass surface or the ceramics silk screen, on the clean painted surface of newly painted parts of the car body, on the cut back residual adhesive beads, as well as on pre-coated glass panes (PUR and RIM coating). Apply Active Primer sparsely and uniformly (wet film has to have a thickness of approx. 0.05 mm). The primed surface has to dry for approx. 15 minutes before the glass adhesive is applied. If the residual adhesive bead has been cut back more than 6 hours ago, a pre-treatment with Active Primer is mandatory.

Comment

Recommendations for use are provided in the accompanying brochure!

Set shelf life: 12 months

The best before date and technical data for the individual products are provided in the relevant product information.

Available pack sizes

1 Piece Carton	6156 D-GB-P
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Our information is based on thorough research and may be considered reliable, although not legally binding.