

Product information

Screw-Retainer High Strength

PI 31/06/10/2020



Description

Reliable thread locking. Can be used on oiled surfaces and galvanized screws.

Properties

- resistant to stresses and vibrations
- can be used on oily surfaces
- rapid curing
- prevents leaks
- wide operating temperature range
- controlled torque/stress ratio

Technical data

Form	flüssig / liquid
Thread sizes	bis M20 / up to M20
Breakaway torque	36 Nm DIN EN 15865
Prevailing torque	43 Nm DIN EN 15865
Chemical resistance	relativ gut gegen Öle, Benzin, Kühlerfrostschutz, Wasser, Bremsflüssigkeit;(in ausgehärtetem Zustand) / relatively well against oils, gasoline, antifreeze, water and brake fluid
Initial strength	2-10 min (aktiv); 10-60 min (passiv) / 2-10 min (active); 10-60 min (passive)
Functional strength	2-4 h
Final strength	8 h
Operating temperature range	-60 bis 150 / -60 to 150 °C
Thread friction value	0,17
Compressed shear strength	25 N/mm ² DIN EN 15337
Base	Di-Methacrylatester / dimethacrylate ester
Density	1,1 g/cm ³ DIN EN 542
Color / appearance	grün / green
Odor	charakteristisch / characteristic
Viscosity at 23 °C	500 mPas



Technical data

Shelf life in original sealed 24 months container

Recommended storage temperature 8 - 21 °C

Areas of application

For all common nuts and screw sizes of all grades.

Application

Apply uniformly to bolts and nuts. Cures in the absence of air (anaerobic).

One must differentiate between active and passive materials during the curing time.

Active materials generally refer to metals with a high iron or copper content (e.g. iron, steel, copper, brass, bronze). Active materials ensure rapid curing. Passive materials such as high-alloy (stainless) steel, zinc, aluminum or plastics only cure very slowly.

Comment

Due to the anaerobic properties, you must always ensure that there is enough air in the bottle. Otherwise the adhesive can harden prematurely. The bottle should therefore only be filled up to about 1/3. However, the quantity always corresponds to the content indicated on the container.

Available pack sizes

10 g Bottle plastic	3803 D
10 g Blister	3851 D
10 g Bottle plastic	8060 D-RUS-UA
50 g Bottle plastic	3804 D

Our information is based on thorough research and may be considered reliable, although not legally binding.