

Liquifast 9000 (Bag-set)

Description

Cold-application, moisture-curing, 1-component polyurethane adhesive for bonding front, rear and side windows on vehicles in the case of repairs. This type of adhesive is especially prescribed if the vehicle windows contain heating elements or vehicle antennas. Its very high initial stability (high tack effect) enables a clean application even of high adhesive beading and prevents the sinking or slipping of heavy or sloping panes directly after glazing. The high shear modulus of Liquifast 9000 contributes to a clear increase in the torsional stiffness, more driving safety and higher traveling comfort. The low electrical conductivity of the adhesive prevents potential contact corrosion on the body. It can be used with 0.5 hours of downtime and drive-away time at temperatures from $-15\text{ }^{\circ}\text{C}$. This enables the use of the adhesive even under adverse weather conditions. TÜV tested.

Areas of application

For gluing front, rear and side windows into the bodywork of motor vehicles (cars, trucks, drivers' cabins of tractors/forklifts and special vehicles) as well as for gluing side windows made from a single pane and insulation glass in bus and train car construction.

Comment

Recommendations for use are provided in the accompanying brochure!

Set shelf life: 12 months

The best before date and technical data for the individual products are provided in the relevant product information.

Application

1. Cleaner The bonding surfaces must be dry and free of oil, dust, grease and other contamination residues. The glass surface or ceramic coating is cleaned with Liquiclean or Cleaner and Thinner (part no. 6130) and then with Windshield Cleaner Foam (part no. 1512), as are the bodywork flange or newly painted body components. We recommend also cleaning the remaining adhesive beading that has been trimmed back with Liquiclean or Cleaner and Thinner. Before applying the sealant or bonding the window, the cleaned bonding surface must be completely dry. **2. Priming/activation of pre-coated windows** Active Primer is required for adhesive pre-treating during window bonding. The Active Primer is included in the set as a 10 ml stick. Shake Active Primer well for at least 45 seconds before use. Active Primer can be applied universally in the bonding area thinly and



evenly (approx. 0.05 mm wet-film thickness) on the cleaned glass surface or ceramic screen printing, on the clean paint surface of newly painted car-body components, on remaining adhesive beadings that have been trimmed back and pre-coated windows (PUR and RIM coatings). The primed surface must flash off for approx. 15 minutes before the windshield adhesive is applied. If the remaining adhesive beading was cut back more than 6 hours ago, pre-treatment with Active Primer is specified as binding.

Available pack sizes

1 pdf.measure.Stk Carton 6028
D-GB-F-I-E-NL-P

Our information is based on thorough research and may be considered reliable, although not legally binding.