# **Product information**

# Liquid Metal

# PI 30/03/27/2024



### **Description**

Fast-curing 2-component epoxy adhesive. Very high strength. For filling or troweling flaws in a variety of materials such as aluminum, copper, steel, brass, concrete, FRP/SMC, wood, glass, plastic, ceramic, painted metal, graphite, polyurethane, galvanized metals, hard plastic, etc. or for bonding different materials. After curing, repaired areas can be machined, ground or painted over. Full adhesive strength after approx. 24 hours.

## **Properties**

- good adhesion
- fills holes, incorrectly drilled holes, cracks and broken off threads
- after curing, suitable for machining
- can be painted over
- simple to use
- universal application

#### Technical data

Base Epoxy

Color / appearance gemischt/mixed:

grau/grey

Processing time 5 min
Initial strength 15 min
Final strength 24 h
Density 1,4 g/ml
Shore D hardness 60±10

Combined tension and shear ca. 16 N/mm² resistance DIN 53283

Mixing ratio 01:01

Thermal stability -40°C to +120°C

Shrinkage <1%

(gemixt/mixed) ASTM D2566

Bridging of adhesive gap ca. 2-3 mm Processing temperature ca. 23 °C Shelf life in original sealed 12 months

container

Recommended storage 20 °C

temperature

#### Areas of application

For filling and troweling cracks, holes, misborings and shrink holes as well as repairs to pipes, tanks, threads and car body and machine parts or for bonding different materials to themselves and to each other. Replacement mixer (mixer tip with thread, part no. 6029).



## **Application**

The mixing ratio of both components is set correctly automatically thanks to filling in a twin syringe. Surfaces to be treated must be dry and free of oil, grease, dust and other dirt residues. Apply adhesive to the area to be treated and smooth with a trowel if necessary. After curing, the repaired area can be machined, ground or painted over.

#### Available pack sizes

25 ml Blister 6193 D-GB

Our information is based on thorough research and may be considered reliable, although not legally binding.